

# Exhibit A

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**County of Monterey**  
**HOUSING AND COMMUNITY**  
**DEVELOPMENT DEPARTMENT**  
Craig Spencer, Director

1441 Schilling Place  
Salinas, CA 93901  
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**Land Use Advisory Committee**  
**Statement of Interest Information Sheet**

**Name:** Srividya Shankar

**Land Use Advisory Committee area:** District 5, Carmel Unincorporated/Highlands Land Use  
Advisory Committee

**Number of years residing in that land use area:** 13

**Occupation:** Controller at Studio Schicketanz; Realtor

**Past experiences pertaining to architecture, building, community issues, construction, environmental concerns, forestry, landscaping, land use issues or other matters are listed below:**

1. I have been working for an architect for the past 14 years in Carmel.
2. I'm also a realtor and have worked on land sales.

**Reason that I wish to participate as a member of my land use advisory committee:**

1. To focus on issues related to the community.
2. To help conserve lands as intended.

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